

PSS INSTALLATION

PSL INSTALLATION

Installation Instructions

Outer Panel: $8.4 + 0.01 / - 0.1$ (.328 + .003 / -.000)

Inner Panel: $6.4 + 0.1 / - 0$ (.250) + .005 / -.000

Panel Thickness: 1.6 (.060) MIN. 3.8 (.150) MAX.

Smooth Faced Punch

Solid Back-up Tool (not supplied)

13 (.50) Min.

6.4 (.250)

8.5 (.33) Min. Depth

*To install, press knob with approximately 3000 lbs. for steel, 1500 lbs. for aluminum panels until ferrule sits flush with panel.

Installation Instructions

Outer Panel: $9.12 \pm .08$ (.359) ± .003

Inner Panel: $6.35 + .08 / -.03$ (.250) + .003 / -.001

Panel Thickness: Min. 0.79 (.031) Max. 3.18 (.125)

Knob Assembly

Tighten Sleeve with open-end wrench

0.8 (.03)

PPL INSTALLATION

Installation Instructions

Outer Panel: $8.4 (.328) + .003 / -.000$

Inner Panel: $6.35 (.250) + .005 / -.000$

Panel Thickness: 1.6 (.060) MIN. 3.8 (.150) MAX.

Smooth Faced Punch

Solid Back-up Tool (not supplied)

13 (.5) Min.

6.6 (.260)

8.1 (.32) Min. Depth

*To install, press knob with approximately 4000 lbs. for steel, 3000 lbs. for aluminum panels until ferrule sits flush with panel.