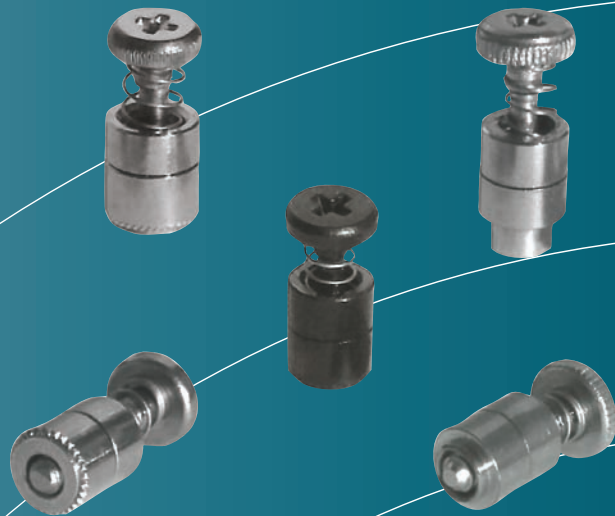




**QUALITY FASTENERS™**

# **MM™ Series Miniature Captive Screws Designer's Guide**

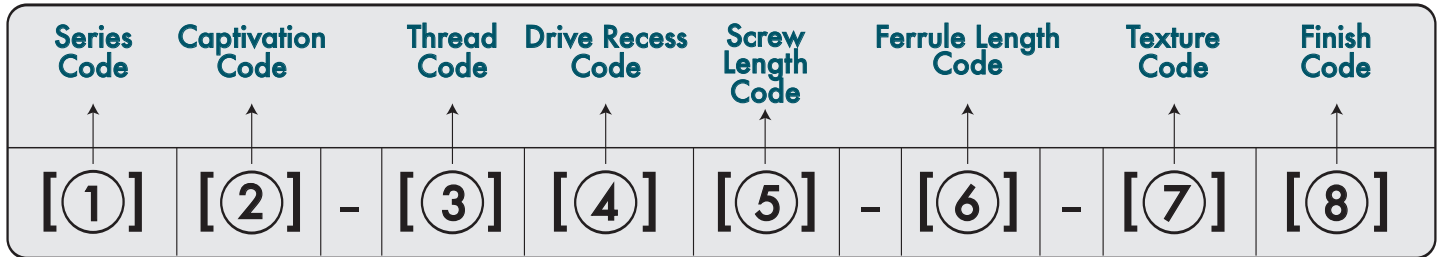


# MM™ Series Miniature Captive Fasteners

## Features & Benefits

- Standard Stainless Steel material provides superior strength and corrosion resistance over competitive products made from carbon steel
- Small footprint for fastening in limited-space applications
- Tool or finger actuation
- Multiple drives, thread sizes, textures and finishes available
- Custom lengths, materials and sizes available upon request

## Matdan® Part Number Callout



<b>1</b> Product Series	Code
Retractable Captive Screws	MM

<b>2</b> Captivation Options*	
<b>P</b>	PRESS - IN
<b>F</b>	FLARE - IN

<b>3</b> Thread Options*	
<b>04</b>	4 - 40
<b>06</b>	6 - 32
<b>M3</b>	3 mm x .5-6G
<b>M4</b>	4 mm x .7-6G

<b>4</b> Drive Recess Options		
	<b>P</b>	Phillips
	<b>S</b>	Slotted
	<b>T</b>	Six Lobe
	<b>C</b>	Combo Slot / Phillips
	<b>E</b>	Combo Six Lobe / Slot

<b>5</b> Screw Length Options
See Chart Below

<b>6</b> Ferrule Length Options
See Chart Below

<b>7</b> Texture Code
<b>S</b> Smooth
<b>K</b> Full Knurl

<b>8</b> Finish Code
<b>B</b> Black
<b>N</b> Natural

## Material

Screw: 400 Series Stainless Steel  
Spring: 300 Series Stainless Steel Passivated  
Standoff: 300 Series Stainless Steel

## Specifications

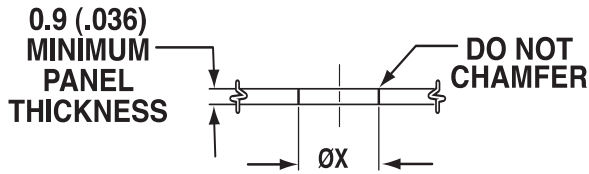
Type	Thread Size	Panel Thickness												Panel Preparation			Part Number (See Callout to Select Items in Parenthesis)
		Min	Max	A	B	C	D	E	F	G	H	P1	P2	X	Y	Z	
Press-in	4-40	0.9 (.036)	N/A	14	7	9.6	5.5	6.4	7.9 (.31)	2.5	0.5	0.9 (.036)	5.3 (.21)	5.6	N/A	3	MMP-04 (Drive) 1- 1 - (Texture) (Finish/Mt'l)
				(.55)	(.28)	(.38)	(.217)	(.25)		(.1)	(.018)	2.5 (.1)	6.8 (.27)	(.0.219)		(.0.120)	MMP-04 (Drive) 3- 1 - (Texture) (Finish/Mt'l)
	6-32			15.5	8	10.4	6.3	7	8.6 (.34)	2.5	0.7	0.9 (.036)	6.1 (.24)	6.4	N/A	3.7	MMP-06 (Drive) 1- 1 - (Texture) (Finish/Mt'l)
				(.61)	(.31)	(.41)	(.247)	(.28)		(.1)	(.028)	2.5 (.1)	7.6 (.30)	(.0.250)		(.0.144)	MMP-06 (Drive) 3- 1 - (Texture) (Finish/Mt'l)
M3				14	7	9.6	5.5	6.4	7.9 (.31)	2.5	0.6	0.9 (.036)	5.3 (.21)	5.6	N/A	3.2	MMP-M3 (Drive) 1- 1 - (Texture) (Finish/Mt'l)
				(.55)	(.28)	(.38)	(.217)	(.25)		(.1)	(.023)	2.5 (.1)	6.8 (.27)	(.0.219)		(.0.126)	MMP-M3 (Drive) 3- 1 - (Texture) (Finish/Mt'l)
M4				16	9.4	10.8	7.9	8.7	8.6 (.34)	3	0.7	0.9 (.036)	6.1 (.24)	8.0	N/A	4.4	MMP-M4 (Drive) 1- 1 - (Texture) (Finish/Mt'l)
				(.63)	(.37)	(.43)	(.31)	(.34)		(.12)	(.028)	2.5 (.1)	7.6 (.30)	(.0.315)		(.173)	MMP-M4 (Drive) 3- 1 - (Texture) (Finish/Mt'l)
Flare-in	4-40	0.8 (.031)	2.4 (.094)	14	7	9.6	4.6	6.4	1 (.041)	2.5	0.5	0.8	5.3	4.8	0.4 (.016)	3	MMF-04 (Drive) 1- 1 - (Texture) (Finish/Mt'l)
		2.4 (.095)	4 (.156)	(.55)	(.28)	(.38)	(.183)	(.25)	2.6 (.104)	(.1)	(.018)	(.031)	(.21)	(.187)	0.8 (.032)	(.120)	MMF-04 (Drive) 1- 3 - (Texture) (Finish/Mt'l)
	6-32	1.5 (.058)	3.2 (.125)	15	8	9.6	5.3	7	1.8 (.071)	2.5	0.7	1.8	6.8	5.4	0.4 (.016)	3.6	MMF-M3 (Drive) 1- 1 - (Texture) (Finish/Mt'l)
		3.2 (.126)	4.7 (.187)	(.59)	(.31)	(.38)	(.209)	(.28)	3.4 (.135)	(.1)	(.028)	(.07)	(.27)	(.213)	1.6 (.063)	(.141)	MMF-06 (Drive) 1- 3 - (Texture) (Finish/Mt'l)
	M3	0.8 (.031)	2.4 (.094)	14	7	9.6	4.6	6.4	1 (.041)	2.5	0.6	0.8	5.3	4.8	0.4 (.016)	3	MMF-M3 (Drive) 1- 1 - (Texture) (Finish/Mt'l)
		2.4 (.095)	4 (.156)	(.55)	(.28)	(.38)	(.183)	(.25)	2.6 (.104)	(.1)	(.023)	(.031)	(.21)	(.187)	0.8 (.032)	(.120)	MMF-M3 (Drive) 1- 3 - (Texture) (Finish/Mt'l)
	M4	1.5 (.058)	3.21 (.125)	15.2	9.4	10.1	6.7	8.6	1.8 (.07)	3	0.7	1.8	6.8	6.8	0.4	4.2	MMF-M4 (Drive) 1- 1 - (Texture) (Finish/Mt'l)
				(.60)	(.37)	(.40)	(.26)	(.34)		(.12)	(.028)	(.07)	(.27)	(.266)	(.016)	(.166)	

\*Also available in Floating and PC Board styles as well as custom lengths, materials and sizes (up to 1/4-20 and M6). Contact factory for details.

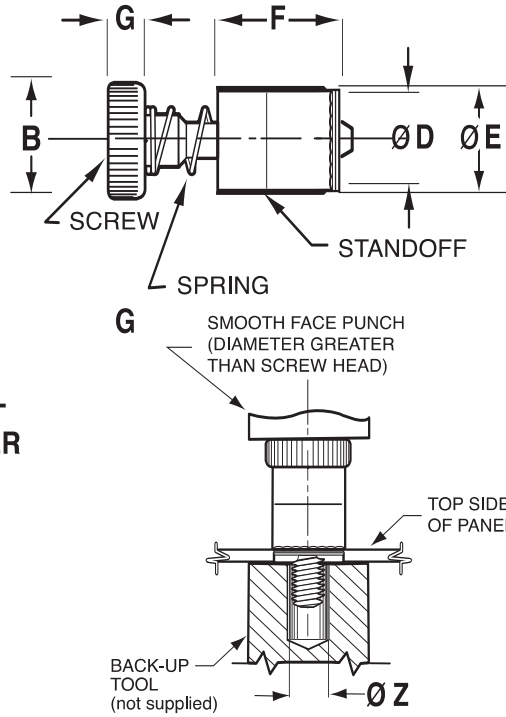
## Press in

### Installation Instructions

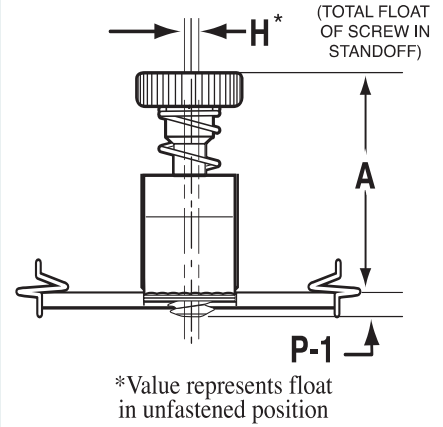
1. Prepare installation hole for correct thread size\* (leave the hole edges sharp - DO NOT CHAMFER)
2. Press-in captive screw as shown. Assure parallel surfaces on the punch and back up tool.



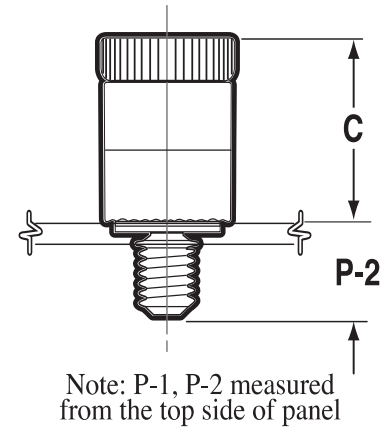
\*Recommended minimum distance from edge of panel to center line of hole is  $1.5 \times \text{ØX}$  for press-in version.



### Unfastened - Press-In



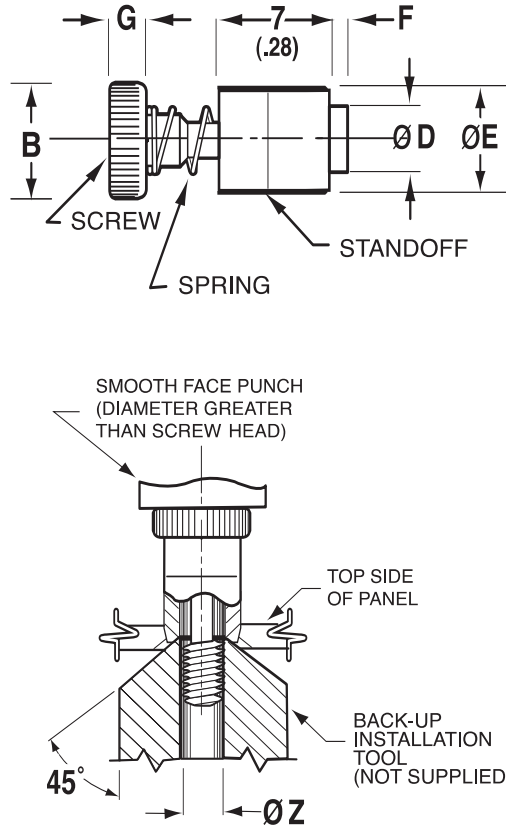
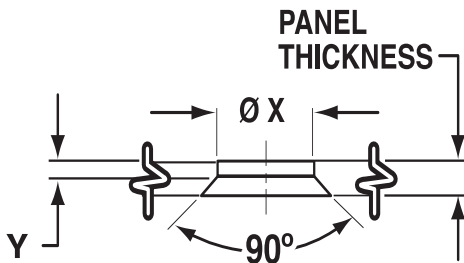
### Fastened - Press-In



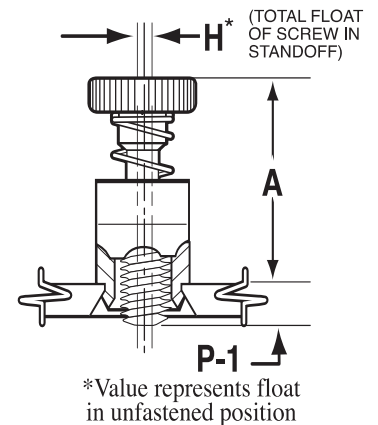
## Flare In

### Installation Instructions

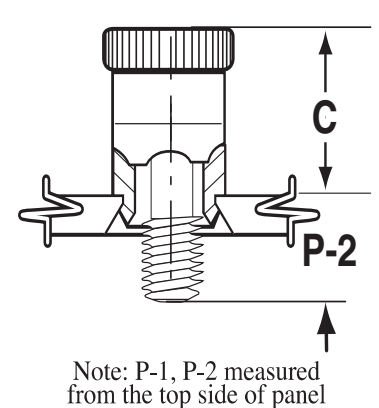
1. Prepare installation hole for correct thread size\*
2. Use minimal force to flare standoff. Parallel surface needed on the punch and back-up tool.



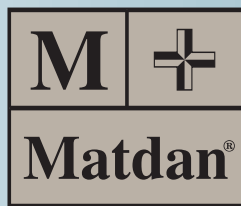
### Unfastened - Flare-In



### Fastened - Flare-In



\*Flaring tool required for proper installation. Available upon request.



Standard Products	Installation Styles				Replaces Southco®	Replaces PEM®
	Press-In	Flare-In	Floating	PC Board		
<b>MCT™ Series</b> Retractable Captive Screws	MCP™	MCFT™	MCL™	MCB™	47	PF11™ PF12™ PF13™ PF14™
<b>MPT™ Series</b> Retractable Captive Screws	MPP™	MPFT™	MPL™	MPB™	–	PF30™ PF31™ PF32™ PF50™ PF60™
<b>MM™ Series</b> “Low Head” Miniature Retractable Screws	MMP™	MMFT™	MML™	MMB™	52	PFS2™ PFC2™
<b>MST™ Series</b> “High Head” Miniature Retractable Screws	MSPT™	MSFT™	MSL™	MSB™	52	–
<b>MFT™ Series</b> Flush Mount Captive Screws	√	–	–	–	F5	PF10
<b>Spring Loaded Plungers</b>	√	√	–	√	56	PTL2
<b>MFL™ Product Series</b> “Speed Lead”™ Captive Screws					09 12	–
<b>SLS™ “Speed Latch” System</b>					–	–
<b>MTS™ Series</b> “Snap-In”™ Captive Screws					–	–
<b>Q™ Series</b> Quarter-Turn Fasteners & Receptacles					81 82 85	–

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